

5000 Series Orderpickers

Putting productivity first.



RAYMOND

Above. And beyond.®

www.raymondcorp.com

Move more product faster with the 5000 Series orderpickers.

Now Raymond brings you the 5000 Series – a whole new lineup of orderpickers specially designed to boost your productivity.

These new trucks feature our exclusive *ACR System*™. You'll get faster, smoother operation. Increased travel and lift speeds. And easier load handling. So you can move more product

per shift.

Specially designed ergonomic controls increase efficiency. And a variety of other features improve your operators' comfort and security, including excellent







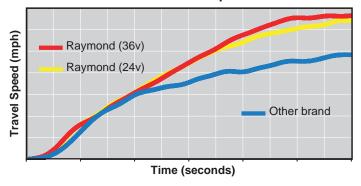
Get the ultimate in order picking productivity.

Speed and efficiency are the keys to order picking productivity. And the new 5000 Series gives you the best of both.

AC power means better performance.

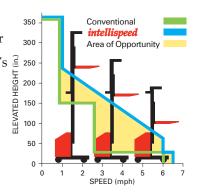
Our *ACR System*-equipped trucks use efficient AC power to give you faster travel and lift speeds. You get quicker acceleration. Better control of load handling. And with variable lift speeds, operators can get to the pick smoothly and efficiently, without the jerky motion they experience on other brands. Precise feathering of the platform takes the operator closer to the pick, and with Raymond's 36-volt AC lift, you'll get 26% faster lift speeds than with other brands.

Acceleration Comparison



Optimal speed control.

The 5000 Series orderpicker is available with Raymond's advanced *intellispeed* [™] system, which smoothly coordinates travel speeds and load height.



Compared to conventional speed control, *intellispeed* maximizes truck speed as the platform rises, capitalizing on an area of opportunity for providing faster travel between picks.

Easier operation.

Intuitive, ergonomic controls
make operation easy.
Our contoured handle
naturally fits the hand,
and provides a sure grip
during travel. The
operator just pushes the
handle forward to move the
truck ahead, and pulls back to
reverse. Move the thumb switch up to lift the load, and
down to lower it.

Secure the pallet automatically.

To improve productivity even more, we offer our special auto-locking pallet clamp. It's designed to work on a wide range of pallets, and accommodates pallet stringers ranging from 111/41 to 5 inches. So your operators can handle

No steering in very narrow aisles.

virtually any pallet in

the building.

For the ultimate in efficiency, Raymond's *intelliguide*™ wire guidance system frees operators from steering responsibilities in very narrow aisles. The system quickly and reliably engages guide signals. And its patented no-tune design provides excellent tracking and stability.



Give operators more confidence.

Increased comfort and security.

Comfortable, confident operators are more productive. That's why Raymond engineered the 5000 Series to make operators feel more secure and capable. From top to bottom, these trucks are designed with comfort and efficiency in mind.

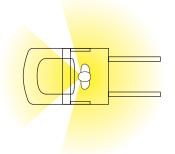
Fully programmable.

To accommodate operator skill levels and other variables, you can custom-configure travel speed, and acceleration and deceleration rates for forward, reverse, lift and lower.



Better visibility

The wraparound operator envelope offers a panoramic view of racks, loads, and aisles.



Enhanced ride quality Patented suspension and smooth mast staging isolate vibrations from the operator.

Smooth, precise operation

Raymond's infinitely variable lift and lower control provides smooth, precise up-and-down motion for the platform. Non-Raymond trucks are preset with only one or two lift and lower speeds, resulting in jerky movements that affect the load and the operator.



Lower your operating costs.

Get special advantages with our ACR System models.

Trucks equipped with the *ACR System* have lower maintenance and parts costs, fewer service requirements, increased battery performance, and superior truck utilization rates compared to DC-powered lift trucks. That means a better bottom line for you.

AC motors have no wearable parts. Unlike

DC motors, AC motors have no brushes, spring sets or commutators. So maintenance and repair are easier, faster and more economical.

Annual Maintenance Comparison

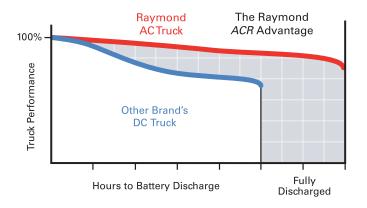
DC Motors	AC Motors
Parts	Parts
Brush Sets Spring Sets Commutators	No Brush SetsNo Spring SetsNo Commutators
Labor	Labor
Monthly Cleaning Removing Carbon Dust Monthly Brush Inspections Replacing Brushes & Springs Servicing Commutators	No Monthly Cleaning No Carbon Dust No Brushes No Brushes & Springs No Commutators

AC motors run cooler. In a DC motor, brushes and commutators cause heat that decreases the life of some parts such as wires, brakes and bearings. AC truck owners experience fewer heat-related parts failures, so there is less maintenance, and parts costs are lower.



AC motors have at least 10% higher operating efficiency than DC motors. Our AC trucks use fewer amps per cycle, so you'll save on batteries, chargers and downtime. And superior energy efficiency means batteries last longer.

Performance as Battery Discharges





Lower maintenance costs.

Integrated component safeguards and comprehensive self-diagnostics keep the 5000 Series orderpickers working reliably and help contain maintenance costs.

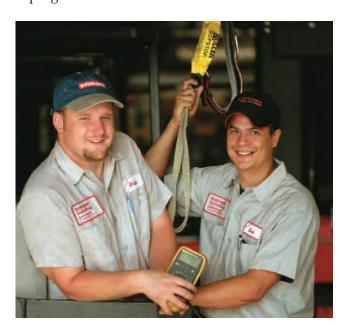
Component and system diagnostics feature audible and visual signals that alert operators instantly when service issues arise, and provide detailed information to simplify troubleshooting and service.

Multi-step thermal limiting promotes cooler running, and saves wear and tear on the drive motor.

Maintenance Minder [™] **tools** tell operators when it's time for scheduled maintenance.

On-board *Active Maintenance*[™] lets technicians perform tests while the truck is operating and view results on the digital display.

Auto Power Off[™] shuts down an unattended truck, saving energy and increasing safety. Time-out period is programmable.





Easier maintenance.

The 5000 Series orderpickers are designed for faster, more efficient service, with an impact-resistant cover that allows easy access to the drive tire and other components. Three built-in hour meters – key hours, deadman hours, lifting hours – and an odometer help you to schedule maintenance tasks based on usage, for more uptime and lower costs of operation.

Built-in diagnostics make

troubleshooting easy. All *Raymond* • 5000 Series trucks include on-board, self-checking capabilities for regulating motor performance. This ongoing monitoring minimizes downtime by making it simple to troubleshoot problems and improve the truck's reliability.

Predictable operating costs.

Guaranteed with Raymond's Comprehensive Fixed Price Maintenance program. Ask your *Raymond* Dealer for details.



See the new 5000 Series for yourself.

Rely on Raymond performance and expertise.

With Raymond trucks, you can count on years of dependable service.

Smooth performance. Easy maintenance. Maximum uptime. And the best overall value.

Best of all, you can always rely on your Raymond Dealer for unmatched expertise and support. Including a full range of parts; operator and maintenance training; rentals, leasing and financing; plus complete fleet management services. Contact your Dealer today.

> To locate your nearest Raymond Dealer, visit www.raymondcorp.com or call 1-800-235-7200.

Choose the 5000 Series orderpicker that's right for you.



Model 5200







Model 5400

Model 5500

Model 5600

- Value-driven applications
- DC drive
- Heights to 241"
- 24V system
- Busy
- applications
- · AC drive
- . Heights to 366"
- 24V system

- High throughput AC drive and lift
- applications · Heights to 366"

• 24V system

- High
- 36V system
- performance applications
- AC drive and lift
- Heights to 366"







Due to continuous product improvement, specifications are subject to change without notice.

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